SOP (BALER)

SS-WHS-SAF-000

Authorised By:

Rev 1 [Publish Date]



TASK	Baler					
HAZARDS	Flying debris		Fire	\boxtimes	Electricity	
	Cuts / laceration	\boxtimes	Dust	\boxtimes	Tip Over	
	Pinch / crush	\boxtimes	Noise / vibration		Plant interaction	
	High pressure		Struck-by	\boxtimes	Entrapment	\boxtimes
PPE REQUIRED						

PRE-START CHECKS

- 1. Inspect the baler for any visible damage, leaks, or defects.
- 2. Check that all safety guards and interlocks are in place and functioning properly.
- 3. Ensure that the area around the baler is clear of obstructions and debris.
- 4. Verify that emergency stop buttons and controls are accessible and operational.

SAFE OPERATING PROCEDURE

- 1. Ensure all personnel are trained and authorized to operate the baler.
- 2. Wear appropriate personal protective equipment (PPE), including gloves, eye protection, and hearing protection.
- 3. Follow manufacturer's guidelines for loading materials into the baler and operating controls.
- 4. Never reach into the baler while it is in operation and avoid standing near moving parts.
- 5. Monitor the baler during operation and be prepared to activate emergency stop controls if necessary.

POST-OPERATION PROCEDURE

- 1. Shut off power to the baler and wait for all moving parts to come to a complete stop.
- 2. Remove any residual materials from the baler chamber and conveyor belts.
- 3. Perform a final visual inspection for any damage or signs of wear.
- 4. Secure the baler and ensure that it is left in a safe condition for the next user.
- 5. Report any issues or incidents encountered during operation to the appropriate personnel.

SS-WHS-SAF-000 SOP (BALER) (Rev 1 [Publish Date]) Page 1 of 1