

TASK	Boiler					
HAZARDS	Flying debris		Heat / cold	\boxtimes	Electricity	
	Cuts / laceration		Dust		Rollover	
	Pinch / crush		Noise / vibration		Plant interaction	
	High pressure		Explosion	\boxtimes	Chemical	\boxtimes
	Asphyxiation	\boxtimes	Fire	\boxtimes	Steam	\boxtimes
PPE REQUIRED						

PRE-START CHECKS

- 1. Ensure all personnel are trained and authorized to operate the boiler.
- 2. Inspect the boiler for any visible damage, leaks, or signs of wear.
- 3. Check that all valves, gauges, and controls are properly secured and functioning correctly.
- 4. Verify that the boiler water level is within the recommended range.
- 5. Confirm that fire extinguishing equipment is readily available in case of emergency.

SAFE OPERATING PROCEDURE

- 1. Wear appropriate personal protective equipment (PPE) including safety glasses, gloves, and appropriate footwear.
- 2. Start up the boiler according to manufacturer's instructions, ensuring that all safety interlocks are engaged.
- 3. Monitor the boiler operation closely, checking for any abnormalities such as unusual noises or fluctuations in pressure or temperature.
- 4. Adjust boiler controls as necessary to maintain proper operating conditions.
- 5. Be aware of any leaks, spills, or steam releases around the boiler area and take appropriate action to contain and clean them up.
- 6. If any issues or errors occur during operation, shut down the boiler immediately and troubleshoot the problem before resuming.
- 7. After operation is complete, shut down the boiler and perform any necessary maintenance or cleaning tasks.

POST-OPERATION PROCEDURE

- 1. Perform a visual inspection of the boiler for any damage or signs of wear, reporting any issues to the appropriate personnel.
- 2. Clean the boiler and surrounding area to remove any dirt, debris, or spilled fluids.
- 3. Check boiler water level and refill or adjust as necessary.
- 4. Store any unused fuel or chemicals in a designated area away from the boiler.