## **SOP (COMBINE HARVESTER)**

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TASK	Combine harvester					
HAZARDS	Flying debris		Heat / cold		Electricity	
	Cuts / laceration		Exposure		Rollover	$\boxtimes$
	Pinch / crush		Noise / vibration		Plant interaction	
	High pressure		Falling	$\boxtimes$	Entrapment	$\boxtimes$
PPE REQUIRED						

## **PRE-START CHECKS**

- 1. Complete pre-start check as per manufacturer's guidelines.
- 2. Ensure all safety guards and shields are in place and functioning properly.
- 3. Verify that all controls and systems are operational by performing a test run in a safe area.

## SAFE OPERATING PROCEDURE

- 1. Ensure personnel are competent and authorized.
- 2. Ensure personnel are fit for duty and not impaired by drugs or alcohol.
- 3. Do not use a mobile phone while operating and always wear your seatbelt.
- 4. Operate at a safe speed and maintain exclusion zones around people, powerlines, and other hazards (use spotters if necessary).
- 5. Beware of uneven or sloping ground.
- 6. Use caution when turning, reversing, or operating on slopes to prevent rollovers or accidents.

## POST-OPERATION PROCEDURE

- 1. Park the combine harvester in a designated area and turn off the engine.
- 2. Perform a final visual inspection for any damage or debris.
- 3. Clean the combine harvester and remove any residue or debris to prevent corrosion and damage.
- 4. Secure the combine harvester and store any detachable parts or accessories properly.
- 5. Report any issues or incidents encountered during operation to the appropriate personnel.