## **SOP (HAY TEDDER)**

SS-WHS-SAF-000 Authorised By: Rev 1 [Publish Date]



| TASK         | Hay Tedder        |             |                   |  |                   |             |
|--------------|-------------------|-------------|-------------------|--|-------------------|-------------|
| HAZARDS      | Flying debris     | $\boxtimes$ | Heat / cold       |  | Electricity       |             |
|              | Cuts / laceration | $\boxtimes$ | Exposure          |  | Struck-by         | $\boxtimes$ |
|              | Pinch / crush     | $\boxtimes$ | Noise / vibration |  | Plant interaction |             |
|              | High pressure     |             | Falling           |  | Entrapment        | $\boxtimes$ |
| PPE REQUIRED |                   |             |                   |  |                   |             |

## PRE-START CHECKS

- 1. Inspect the hay tedder for any visible damage, worn-out parts, or loose bolts.
- 2. Check the condition of tines, wheels, and hydraulic hoses.
- 3. Ensure all safety guards and shields are in place and functioning properly.
- 4. Verify that all connections and hitch points are secure.

## SAFE OPERATING PROCEDURE

- 1. Ensure all personnel are trained and authorized to operate the hay tedder.
- 2. Wear appropriate personal protective equipment (PPE), including gloves, eye protection, and hearing protection.
- 3. Follow manufacturer's guidelines for safe operation, including speed and height settings.
- 4. Be aware of surroundings and hazards, such as uneven terrain, obstacles, and buried utilities.
- 5. Use caution when turning, reversing, or operating near edges to prevent accidents.

## **POST-OPERATION PROCEDURE**

- 1. Park the hay tedder in a designated area and turn off the engine.
- 2. Lower the tedder to the ground and disengage all hydraulic controls.
- 3. Perform a final visual inspection for any damage or debris.
- 4. Clean the hay tedder and remove any residue or debris to prevent corrosion and damage.
- 5. Secure the hay tedder and store any detachable parts or accessories properly.
- 6. Report any issues or incidents encountered during operation to the appropriate personnel.

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