

TASK	Pump					
HAZARDS	Flying debris		Heat / cold		Electricity	\boxtimes
	Cuts / laceration	\boxtimes	Dust		Rollover	
	Pinch / crush	\boxtimes	Noise / vibration		Plant interaction	
	High pressure		Fire	\boxtimes	Chemical	\boxtimes
PPE REQUIRED						

PRE-START CHECKS

- 1. Ensure all personnel are trained and authorized to operate the pump.
- 2. Inspect the pump for any visible damage, leaks, or signs of wear.
- 3. Check that all valves, gauges, and connections are secured and functioning.
- 4. Verify that the pump is properly lubricated and that all fluid is at correct levels.
- 5. Confirm that fire extinguishing equipment is readily available in case of emergency.

SAFE OPERATING PROCEDURE

- 1. Wear appropriate personal protective equipment (PPE) including safety glasses, gloves, and appropriate footwear.
- 2. Start up the pump according to manufacturer's instructions, ensuring that all safety interlocks are engaged.
- 3. Open the necessary valves and adjust the pump controls to achieve the desired flow rate and pressure.
- 4. Monitor the pump operation closely, checking for any abnormalities such as unusual noises or vibrations.
- 5. Be aware of any leaks or spills around the pump area and take appropriate action to contain and clean them up.
- 6. If any issues or errors occur during operation, stop the pump immediately and troubleshoot the problem before resuming.
- 7. After operation is complete, shut down the pump and close all valves to prevent leaks or backflow.

POST-OPERATION PROCEDURE

- 1. Perform a visual inspection of the pump for any damage or signs of wear, reporting any issues to the appropriate personnel.
- 2. Clean the pump and surrounding area to remove any dirt, debris, or spilled fluids.
- 3. Check fluid levels and refill or top up as necessary.
- 4. Store any unused hoses or accessories in a designated area away from the pump.

SS-WHS-SAF-000 SOP (PUMP) (Rev 1 19/03/2024) Page 1 of 1