## **SOP (ROTARY TILLER)**

SS-WHS-SAF-000 Authorised By: Rev 1 [Publish Date]



TASK	Rotary tiller					
HAZARDS	Flying debris		Heat / cold		Electricity	
	Cuts / laceration	$\boxtimes$	Exposure		Struck-by	$\boxtimes$
	Pinch / crush	$\boxtimes$	Noise / vibration		Plant interaction	
	High pressure		Falling		Entrapment	$\boxtimes$
PPE REQUIRED						

## **PRE-START CHECKS**

- 1. Inspect the rotary tiller for any visible damage, worn-out parts, or loose bolts.
- 2. Check the condition of tines, frame, and hydraulic connections.
- 3. Ensure all safety guards and shields are in place and functioning properly.
- 4. Verify that all connections and hitch points are secure.

## SAFE OPERATING PROCEDURE

- 1. Ensure all personnel are trained and authorized to operate the rotary tiller.
- 2. Wear appropriate personal protective equipment (PPE), including gloves, eye protection, and hearing protection.
- 3. Follow manufacturer's guidelines for safe operation, including depth and speed settings.
- 4. Be aware of surroundings and hazards, such as underground utilities, rocks, and uneven terrain.
- 5. Use caution when turning, reversing, or operating near obstacles to prevent accidents.

## **POST-OPERATION PROCEDURE**

- 1. Park the rotary tiller in a designated area and turn off the engine.
- 2. Lower the tiller to the ground and disengage all hydraulic controls.
- 3. Perform a final visual inspection for any damage or debris.
- 4. Clean the rotary tiller and remove any residue or debris to prevent corrosion and damage.
- 5. Secure the tiller and store any detachable parts or accessories properly.
- 6. Report any issues or incidents encountered during operation to the appropriate personnel.

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