

SOP (THRESHER)

SS-WHS-SAF-000

Authorised By:

Rev 1 [Publish Date]



TASK	Thresher					
HAZARDS	Flying debris	<input type="checkbox"/>	Heat / cold	<input type="checkbox"/>	Electricity	<input type="checkbox"/>
	Cuts / laceration	<input type="checkbox"/>	Exposure	<input type="checkbox"/>	Struck-by	<input checked="" type="checkbox"/>
	Pinch / crush	<input checked="" type="checkbox"/>	Noise / vibration	<input type="checkbox"/>	Plant interaction	<input type="checkbox"/>
	High pressure	<input type="checkbox"/>	Falling	<input type="checkbox"/>	Entrapment	<input checked="" type="checkbox"/>
PPE REQUIRED						

PRE-START CHECKS

1. Inspect the thresher for any visible damage, loose or worn-out parts.
2. Check the condition of belts, pulleys, and cutting components.
3. Ensure all safety guards and shields are in place and functioning properly.
4. Verify that all connections and fittings are secure.

SAFE OPERATING PROCEDURE

1. Ensure all personnel are trained and authorized to operate the thresher.
2. Wear appropriate personal protective equipment (PPE), including gloves, eye protection, and hearing protection.
3. Follow manufacturer's guidelines for safe operation, including proper adjustment of settings.
4. Be aware of surroundings and hazards, such as moving parts, flying debris, and pinch points.
5. Use caution when loading and unloading crops to avoid injuries.

POST-OPERATION PROCEDURE

1. Shut off the thresher and allow it to cool down before performing any maintenance.
2. Clean the thresher thoroughly to remove any crop residue or debris.
3. Perform routine maintenance checks and address any issues before storing the thresher.
4. Store the thresher in a designated area away from direct sunlight and extreme temperatures.
5. Document any incidents, malfunctions, or maintenance performed on the thresher.