SOP (VAC TRUCK)

SS-WHS-SAF-000 Authorised Bv:

Rev 1 [Publish Date]



TASK	Vac Truck					
HAZARDS	Flying debris		Heat / cold		Electricity	
	Cuts / laceration		Dust		Rollover	\boxtimes
	Pinch / crush	\boxtimes	Noise / vibration	\boxtimes	Plant interaction	\boxtimes
	High pressure		Other:		Chemical	
PPE REQUIRED						

PRE-START CHECKS

- 1. Inspect the tank for potential leaks or damage.
- 2. Check the integrity and attachment of hoses, ensuring they are clear of blockages.
- 3. Conduct all pre-start checks as per manufacturer's guidelines.
- 4. Look over the PTO (Power Take-Off) system to ensure it is engaging properly.

SAFE OPERATING PROCEDURE

- 1. Complete all pre-start checks as per manufacturer's guidelines.
- 2. Ensure personnel are competent and authorized.
- 3. Ensure personnel are fit for duty and not impaired by drugs or alcohol.
- 4. Do not use a mobile phone while operating and always wear your seatbelt.
- 5. Start the engine and allow all systems to warm up.
- 6. Engage the PTO to start the vacuum pump and test suction briefly to confirm proper operation.
- 7. Operate at a safe speed and maintain exclusion zones around people, powerlines, and other hazards (use spotters if necessary).
- 8. Beware of uneven or sloping ground.
- 9. When arriving at the job site, position the truck appropriately and set any required safety signals or barriers.
- 10. Deploy hoses carefully to the excavation or collection point.
- 11. Operate the vacuum system, monitoring pressure gauges and other controls to maintain safe and efficient performance.
- 12. Keep a watchful eye on the tank level to prevent overfilling and potential spills.

POST-OPERATION PROCEDURE

- 1. Properly clean and stow hoses and any other equipment used.
- 2. Disengage the PTO and vacuum systems, ensuring the vehicle is ready for normal driving.
- 3. Document the completed job, recording any issues and the volume of materials collected, if necessary.
- 4. Conduct a post-use inspection of the vehicle, including the vacuum system, for maintenance needs.
- 5. Park the vehicle in a secure area, lock all doors, and remove the keys to prevent unauthorised access.
- 6. Report to the appropriate personnel for any necessary offloading of collected materials following environmental regulations.

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